

Übungsblatt - Plus bis 100

Name: _____

$60 + 9 =$ _____	$18 + 2 =$ _____	$68 + 1 =$ _____	$87 + 1 =$ _____
$51 + 6 =$ _____	$6 + 13 =$ _____	$47 + 2 =$ _____	$8 + 22 =$ _____
$8 + 10 =$ _____	$2 + 65 =$ _____	$10 + 5 =$ _____	$4 + 82 =$ _____
$3 + 90 =$ _____	$80 + 7 =$ _____	$27 + 1 =$ _____	$40 + 9 =$ _____
$40 + 1 =$ _____	$40 + 8 =$ _____	$13 + 4 =$ _____	$5 + 53 =$ _____
$4 + 45 =$ _____	$4 + 63 =$ _____	$2 + 50 =$ _____	$4 + 40 =$ _____
$80 + 9 =$ _____	$36 + 4 =$ _____	$1 + 88 =$ _____	$35 + 1 =$ _____
$73 + 3 =$ _____	$31 + 6 =$ _____	$6 + 73 =$ _____	$4 + 91 =$ _____
$4 + 15 =$ _____	$8 + 31 =$ _____	$6 + 81 =$ _____	$50 + 8 =$ _____
$7 + 50 =$ _____	$8 + 30 =$ _____	$4 + 80 =$ _____	$87 + 3 =$ _____
$2 + 70 =$ _____	$6 + 80 =$ _____	$90 + 9 =$ _____	$1 + 90 =$ _____
$13 + 3 =$ _____	$60 + 6 =$ _____	$21 + 8 =$ _____	$5 + 80 =$ _____
$8 + 11 =$ _____	$85 + 2 =$ _____	$95 + 1 =$ _____	$79 + 1 =$ _____
$6 + 40 =$ _____	$42 + 8 =$ _____	$3 + 54 =$ _____	$67 + 2 =$ _____
$5 + 70 =$ _____	$30 + 9 =$ _____	$80 + 8 =$ _____	$6 + 11 =$ _____
$30 + 1 =$ _____	$40 + 5 =$ _____	$42 + 5 =$ _____	$8 + 72 =$ _____
$31 + 4 =$ _____	$80 + 3 =$ _____	$40 + 1 =$ _____	$61 + 9 =$ _____
$3 + 95 =$ _____	$84 + 2 =$ _____	$36 + 1 =$ _____	$60 + 7 =$ _____
$6 + 74 =$ _____	$4 + 60 =$ _____	$6 + 20 =$ _____	$68 + 1 =$ _____